CHINE TOOLS • PRODUCT LINE • REAL ESTATE

Featuring: Large Quantity of Haas Vertical & Horizontal Machining Centers, All in Excellent Condition, as Late as 2006, incl. Models VF-2B, VF2, VF1 & HS-1 (Horizontal); CNC Rotary Tables; Mori Seiki Frontier L1 & (3) Mori Seiki SL-1A & SL1 CNC Turning Centers, as New as 1996; Hardinge Talent CNC Chucker, New 2007; (2) Cubic CNC Gang Tool Chuckers, New 2008; Victor Tool & Cutter Grinder w/Hybco Form Relief Grinding Attachment; (2) Crane 24"-3 Ring Lappers; (2) Ingersoll-Rand 10 HP Compressors; Hyd. Mech. Mdl. H-12 Auto. Horizontal Bandsaw, New 1996; Plus Misc. Including Vertical Turret Mills, Small Lathes, Automatic Screw Machine, Q.C. & Inspection Equipment, Tooling & Much More!

Plus Motor Home, Product Line, & Real Estate for Sale Subject to Confirmation of High Bid! See Page 7 for More Details!



HAAS VF2B CNC VERTICAL MACHINING CENTERS

> HAAS HS-1R CNC HORIZONTAL MACHINING **CENTER**



REAL ESTATE FOR SALE SUBJECT TO CONFIRMATION OF HIGH BID!

Assets No Longer Needed in the Operations of

K-D MACHINE

11200 FM 1485 Rd., CONROE, TEXAS 77306

(See Directions on Back Page)

THURSDAY SEPTEMBER 17 10:00 A.M

INSPECTION: Wednesday. September 16, 9:00 A.M. to 4:00 P.M. & Morning of Sale



(1 OF 2) CUBIC GANG STYLE CNC **CHUCKERS**

HYD-MECH H-12 AUTOMATIC HORIZONTAL BANDSAW

12% BUYER'S **PREMIUM** ONSITE 15% **VIA WEBCAST**



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HAAS VF2B CNC VERTICAL MACHINING CENTERS

CNC VERTICAL MACHINING CENTERS

(5) HAAS MDL. VF2B & MDL. VF-2, as new as 2006, Haas CNC control, 14" x 36" table, 1,000 lbs. table load cap., 30" X-axis table longitudinal travel, 16" Y-axis saddle cross travel, 20" Z-axis vert. head travel, spds.: 50–7,500 RPM, (2) geared spd. ranges, 20 HP motor, #BT-40 spndl. taper, 20 tool pos. auto. changer, rigid tapping, programmable coolant, chip conveyor, S/N 1051059 (7/2006), S/N 45271 (10/2005), S/N 26158 (7/2001), S/N 6381–Mdl. VF-2–(1/1996), S/N 2723 – Mdl. VF-2—(2/1994), 10 HP motor, w/o chip conveyor, programmable coolant and rigid tapping.

HAAS MDL. VF-1, new 1998, Haas CNC control, 4th axis ready, 14" x 26" table, 750 lbs. table load cap., 20" X-axis longitudinal travel, 16" Y-axis saddle cross travel, 20" Z-axis vert. head travel, spds. to 7,500 RPM, (2) geared spd. ranges, 20 HP spndl. drive, #BT-40 spndl. taper, 20 tool pos. auto. changer, rigid tapping, programmable coolant, S/N 13315.

CNC HORIZONTAL MACHINING CENTER

HAAS MDL. HS-1R, new 1994, Haas CNC control, (2) 16" x 14" shuttle pallet 4th axis rotary tables w/360,000 pos. full 4th axis, Midaco Mdl. 1640 pallet carrier, 18" X-axis cross table, 18" Y-axis vert. spndl. travel, 18" Z-axis saddle travel, spds. to 7,500 RPM, 15 HP motor, #BT-40 spndl. taper, 24 tool pos. auto. changer, rigid tapping, chip conveyor, S/N 50030.

CIVIC

HAAS VF-1 CNC VERTICAL MACHINING CENTER

CNC FOURTH-AXIS ROTARY TABLES

(3) HAAS MDL. HRT210, 8" dia. horiz./vert. base, 1-7/8" bore through spndl., 8" dia. 3-jaw chucks, (2) w/tailstocks, S/N 220611, S/N 212230, S/N 552.

CNC FOURTH-AXIS COLLET ROTARIES

HAAS MDL. HA5C4HD-4-SPINDLE, (4) modular 5-C heads, horizontal axis, S/N 700497A, S/N 700497B, S/N 700497C, S/N 700497D.

YUASA, Yuasa Mdl. CPNC-100 stand alone control unit, 5-C collet style with horiz./vert. base, tailstock, S/N 901059.



HAAS HS-1R CNC HORIZONTAL MACHINING CENTER



HAAS CNC ROTARY TABLES

ETIAUCTION

Assets No Longer Needed in the Operations of

K-D MACHINE 11200 FM 1485 Road CONROE, TEXAS 77306

(See Directions on Back Page)

THURSDAY, SEPTEMBER 17 10:00 A.M.

CNC TURNING CENTERS

MORI SEIKI MDL. FRONTIER L1 CNC LATHE, new 1996, Mori Seiki Mdl. MSC-521 CNC control, 18.9" sw. over bed, 12.2" sw. over crosslide, 9.8" max. rated turning dia., 4.92" X-axis travel, 19.68" Z-axis travel, 18.75" max. rated turning length, 21.65" centers, 2.2" hole, spds.: 12–3,499 RPM in (2) geared ranges, 10 HP motor, 8 tool pos. vert. turret, tailstock, 8" dia. 3-jaw pwr. chuck, swing-down tool presetter, S/N 328.

HARDINGE MDL. TALENT 6/45 CNC CHUCKER, built 2003, purchased new 2007, Fanuc Series Oi-T CNC control, 18" sw. over way covers, 9" X-axis travel, 16" Z-axis travel, 11.1" rated turning dia., 16" max. rated turning length, 1.77" hole through chuck draw tube, spds. to 6,000 RPM, 12 HP motor, 12 tool pos. vert. turret, 6" dia. 3-jaw pwr. chuck, S/N BLAA3B0017.

(3) MORI SEIKI MDL. SL1-A AND SL1 CNC LATHES, as new as 1985, 16.5" sw. over bed, 6.3" sw. over crosslide, 4.2" X-axis travel, 10.8" Z-axis travel, 9.4" max. rated turning length, 1.69" hole, spds.: 45–6000 RPM, 10 HP motor, tailstock, 6-1/2" dia. 3-jaw pwr. chuck, S/N 530 (1985) w/Fanuc System 11T CNC control and 8 tool pos. vert. turret, S/N 257 (1983) w/Mori Yasnac CNC control w/CRT and 12 tool pos. vert. turret, S/N 1056 (1982) w/Fanuc System 6T CNC control w/CRT and 8 tool pos. vert. turret.

GANG STYLE CNC CHUCKERS

(2) CUBIC MDL. PLG-42, built 2005, purchased new 2008, Fanuc Series Oi Mate-TC 2-axis CNC control, 5" sw. over gang tool slide, 8" max. work length, 18.3" X-axis gang tool slide cross travel, 9.8" Z-axis longitudinal travel, 1" hole, spds.: 60–6,000 RPM, 5/7.3 HP motor, 6" x 19" gang tool mounting platen, 5-C pwr. collet closer, parts catcher, chip conveyor, S/N 4201388, S/N 4201387.

INSPECTION: Wednesday, September 16 9:00 A.M. to 4:00 P.M. & Morning of Sale

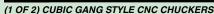


MORI SEIKI FRONTIER L1 CNC LATHE



MORI SEIKI SL-1A CNC LATHE







THURSDAY, SEPTEMBER 17 ullet 10:00 A.M.

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(See Directions on Back Page)

INSPECTION

Wednesday September 16 9:00 A.M. to 4:00 P.M. & Morning of Sale

> **BIRMINGHAM X6323A** VERTICAL TURRET MILL

On-Site Bidding in Conroe, Texas or Bid Via Webcast at BidSpotter.com

HYD-MECH H-12 AUTOMATIC HORIZONTAL BANDSAW



AUTOMATIC HORIZONTAL BANDSAW

HYD-MECH MDL. H-12, new 1996, 12" x 12" cap., 1-1/4" blade width, variable spd. blade drive, 5 HP blade drive, blade spds.: 50-400 FPM, Mdl. MTA-100 PLC control, semi-auto, cycle control, pwr. arm elevation, pwr bar feed w/6,000 lbs. work load, nesting attach., run-out table, cooling system, S/N A0998096H.

ENGINE LATHES

VICTOR 16" X 30", new 1993, Mdl. 1630B, 16" sw. over bed, 30" centers, 10" sw. over crosslide, 2-1/8" hole, spds.: 55-2,000 RPM, 7-1/2 HP motor, inch/ metric thdng., hard bedways, 8" dia. 3-jaw chuck, 9" roller tip steadyrest, followrest, longitudinal feed trip dog arrangement on carriage, chuck guard, full length foot brake. S/N 29071396.

SOUTHBEND 8" X 22", 5-1/2" sw. over crosslide, 1-1/8" hole, 1/4 HP motor, inch thdng., 5" dia. collet style chuck, taper attach., Aloris quick change toolpost, 6" dia. 4-jaw chuck, 5" dia. 3-jaw chuck, Catalog No. 444ZH, S/N 694NAR7.

VERTICAL TURRET MILLS

BIRMINGHAM MDL. X6323A, new 2006, 9" x 49" table, 36" longitudinal table travel, 3 HP 2-spd. step pulley head, spds.: 80-5,440 RPM, R-8 spndl. taper, Servo type pwr. longitudinal table feed. "Unig" Mdl. SDS2MS 2-axis D.R.O.. S/N 063757.

SELECT, 9" x 42" table, 30" longitudinal table travel, 2 HP step pulley head, spds.: 80-2,760 RPM, Teledyne 2-axis D.R.O., Servo type pwr. longitudinal table feed, S/N 682599.

TOOL & CUTTER GRINDER

VICTOR MDL. TM40, new 2005, 5-1/4" x 37" swiveling table, swiveling, tilting and elevating wheelhead, S/N 2793.

RELIEF GRINDING ATTACHMENT

HYBCO MDL. 2100SB, motorized, swiveling base, (6) assorted form relief cams, tailstock attach., S/N RF-1011.

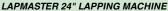


VICTOR 16" X 30" ENGINE LATHE



VICTOR TM40 TOOL & CUTTER GRINDER







VIEW OF Q.C. AND PRECISION MEASURING EQUIPMENT

LAPPING MACHINES

LAPMASTER 24", new 2006, Mdl. 24ABJ, cycle timer, lapping media pump w/slurry tanks, (3) 9-3/4" I.D. conditioning rings, hold-down, lapping media pump w/slurry tank, S/N 01477.

CRANE LAPMASTER 24", (3) 9-3/4" I.D. conditioning rings w/rotators, lapping media pump w/slurry tank, S/N N.A.

PRECISION MACHINE ACCESSORIES

KURT 6" MILL VISES; LATHE CHUCKS; 6" SUPER SPACER ROTARY INDEXER W/index plates and horiz./vert. base; CUSTOM 12" X 12" SINE PLATE; LARGE SELECTION #BT-40 TAPER TOOLHOLDERS WITH ASSORTED CUTTING TOOLS, DRILL CHUCKS, COLLET HOLDERS; K.D. MACHINE 9-CHUCK MILLING CHUCK SYSTEM; COMPRESSED AIR "COLD AIR" SYSTEM COOLING ATTACHMENT.

EXPENDABLE CUTTING TOOLS

CARBIDE TURNING AND MILLING INSERTS; CARBIDE AND HIGH SPEED STEEL ENDMILLS; PIPE AND BOLT TAPS; TWIST DRILLS; COUNTERBORES; REAMERS; COUNTERSINKS; HORIZONTAL MILLING CUTTERS.

Q.C. & PRECISION MEASURING EQUIPMENT

12" SW. X 16" CENTER BENCH CENTER SET; CHICK QWIK-LOK MODULAR VISES; JACOBS DRILL CHUCKS; TAP-MATIC TAPPING HEADS; MICROMETERS; CALIPERS; DIAL BORE GAUGES; PRECISION SQUARES; PRECISION SURFACE PLATES; MITUTOYO TOOLMAKER'S MICROSCOPE w/6" x 6" 2-axis staging table, 15X lens, adj. elevation, 3" aperture, micrometer measuring heads on each axis; MICROMETER SETS up to 12"; DIAL BORE GAUGES; O.D. MICROMETERS; INTERCHANGEABLE POINT MICROMETERS; MITUTOYO 24" DIGITAL CALIPERS; J.O. BLOCKS; TELESCOPING GAUGES; PIN AND PLUG HOLE GAUGE SETS; DIAL TYPE SMALL HOLE GAUGES; DEEP THROAT MICROMETERS; MITUTOYO PRECISION PROTRACTOR; VERNIER CALIPERS; PITCH MICROMETERS from 1" to 3".

AIR COMPRESSORS

(2) INGERSOLL-RAND 10 HP X 2 CYL.-2-STAGE RECIPROCATING TYPE, new 2007, Mdl. 2545, mtd. on 80 gal. vert. receiver, S/N 5024546, S/N 5024550.

MISCELLANEOUS SHOP & WAREHOUSE EQUIPMENT

BROWN & SHARPE MDL. 2 - 1-1/2" - 2-SPEED AUTOMATIC SCREW MA-CHINE, top slide, (2) crosslides, turret, Unimac vert. turret mill body, S/N 542-2-4079; COMPACT TYPE BENCH ARBOR PRESS; WORKBENCHES; MAKITA ABRASIVE CHOP SAW; OXY./ACY. TORCH RIG w/gauges, hoses and cart; WORKBENCHES; TOOLBOXES; 1" BELT SANDER; SHOP VACUUMS; DAREX 3/4" DRILL GRINDER; RIGHT ANGLE ELECTRIC DISC GRINDERS; PNEUMATIC POWER TOOLS INCLUDING SANDERS; PNEUMATIC NAILERS; MECHANIC'S HAND TOOLS; NUMBER AND LETTER STENCIL PUNCHES; MISC. WARE-HOUSE RACK SECTIONS; SHOP FANS; PRO-CUT 6" X 48" BELT SANDER w/12" disc sanding attach.; BERGMASTER MDL. 1DF 6-SPINDLE TURRET TYPE VERTICAL DRILL; PALLET JACKS; STERLING 5/16" TO 3" DRILL GRINDER; BEAD SHOT BLAST CLEANING CABINET; (2) GRAYMILLS HIGH PRESSURE PARTS WASHING CABINETS, internal dims: 32" x 22" x 22" ht.; (2) KREST ULTRASONIC PARTS CLEANERS, chamber dims: 11" x 19" x 7" dp.; TWISTER SPEED LATHE w/5-C collet closer; SETRA 75 LB. CAP. COUNTING SCALE, 10-1/2" x 13-1/2" platform; SHELDON 10" X 24" ENGINE LATHE, Catalog No. L-44, S/N TLW09726.

RAW MATERIAL

MISC. ALUMINUM ROUND AND SQUARE TUBING, MISC. MILD STEEL AND ALLOY BARSTOCK, HEX BAR TUBING, STRUCTURAL SHAPES AND MISC. PVC TUBING, (27 PCS.) 17-4 STAINLESS STEEL BARSTOCK, 1-3/4" dia., assorted lengths from 9' to 11', ASSORTED ALLOY IN SIZE STAINLESS STEEL AND ALUMINUM BARSTOCK, STEEL ALLOY BARSTOCK; STAINLESS STEEL ALLOY 303 2" O.D. X 12'L. BARSTOCK-PLEASE INSPECT AT AUCTION SITE.



SAMPLE VIEW OF PRECISION MACHINE ACCESSORIES



HIGH PRESSURE AQUEOUS PARTS WASHER



INGERSOLL-RAND 10 HP 2-STAGE AIR COMPRESSORS



HYSTER 13,500 LB. CAP. FORKLIFT

2003

HYSTER 6,000 LB. CAP. FORKLIFT



HYSTER 5,000 LB. CAP. FORKLIFT

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THURSDAY, SEPTEMBER 17 • 10:00 A.M.

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BIG TEX 10'L X 6' W X 2' DP DUMP TRAILER

FORKLIFTS

HYSTER 13,500 LB. CAP., Mdl. S135XL, new 1997, LPG, 105" triple stage mast, 181" lift height, cushion tires, power shift transmission, 48" forks, S/N B024D4900U.

HYSTER 6,000 LB. CAP., Mdl. S60XM, new 2003, LPG, 83" triple stage mast, 181" lift height, cushion tires, 42" forks, S/N D187V28418A.

HYSTER 5,000 LB. CAP., Mdl. S50XM, new 2002, LPG, 83" triple stage mast, 189" lift height, cushion tires, side shift, 42" forks, S/N D187V25740Z.

HYSTER 3,000 LB. CAP., Mdl. S30XM, new 2000, LPG, 83" triple stage mast, 189" lift height, cushion tires, 42" forks, S/N C010H06887X.

DUMP TRAILER

BIG TEX 10'L. X 6'W. X 2' DP., built 5/2002, purchased new 2004, 11,100 lb. cap., tandem axle, sgl. wheels each side, steel floor, ball type coupler, adj. hitch height, tongue jack, self-contained hyd. pwr. unit, hinged tailgates, VIN 16VDX102021H52676.

GOOSENECK FLATBED TRAILER

PJ TRAILERS, new 1998, tandem axle, 20'L. bed, gooseneck coupler, 83"W. deck w/wood decking, VIN 4P56F202XW1015771.



PJ TRAILERS GOOSENECK FLATBED TRAILER



MOTOR HOME SOLD SUBJECT TO CONFIRMATION OF HIGH BID

1998 American "Tradition" 40' Single-Slide, 6-wheel chassis, Cummins 300 HP diesel engine, Allison 6-spd. automatic transmission, rear bedroom, full-size shower, quiet diesel generator, satellite antenna, granite countertops, towing set-up, 35,000 miles, VIN N.A.





MILLING CHUCK PRODUCT LINE SOLD SUBJECT TO CONFIRMATION OF HIGH BID

K-D Machines "Milling Chucks," multiple-workpiece clamping system, consisting of modular, cam-operated, 3-jaw chuck workholding system, for use with Horizontal and Vertical Machining Centers. Unlimited number of chucks mounted per fixture plate. Plates can be mounted on pallets, tombstones, fourth-axis rotary fixtures, or directly to machine tables. 2-1/2" 0.D. nominal capacity, 2" max. nominal work height, 4" center-to-center distance, customizable interchangeable jaws, sealed chuck system, face-actuated closer.

For additional information and demonstration video go to: www.K-DMachines.com.

REAL ESTATE - SOLD SUBJECT TO CONFIRMATION OF HIGH BID

34.5 Acres Located Approximately 5 Miles East of Conroe, TX in Montgomery County. Sub-dividable. Approx. 5 acres improved with concrete driveways, landscaping, pond, (2) septic systems, deep well water supply. 5,000 sq. ft. shop building with 400 amps/220 volt/3-ph. power, 2,500 sq. ft. shop bldg. with 200 amps/220 volt/3-ph. power, other small shop buildings, 5,000 sq. ft. warehouse bldg., semi-open concrete floor storage shed. All buildings new 2006–2003. Convenient to I-45 and Conroe Airport.



${f P}$ lant & ${f M}$ achinery ${f I}$ nc

P.O. Box 19100 Houston, TX 77224-9100

DATED MATERIAL - PLEASE DELIVER

MACHINE TOOLS PRODUCT LINE REAL ESTATE

Featuring: Large Quantity of Haas Vertical & Horizontal Machining Centers, All in Excellent Condition, as Late as 2006, incl. Models VF-2B, VF2, VF1 & HS-1 (Horizontal); CNC Rotary Tables; Mori Seiki Frontier L1 & (3) Mori Seiki SL-1A & SL1 CNC Turning Centers, as New as 1996 Hardinge Talent CNC Chucker, New 2007; (2) Cubic CNC Gang Tool Chuckers, New 2008; Victor Tool & Cutter Grinder w/Hybco Form Relief Grinding Attachment; (2) Crane 24"-3 Ring Lappers; (2) Ingersoll-Rand 10 HP Compressors; Hyd. Mech. Mdl. H-12 Auto. Horizontal Bandsaw, New 1996; Plus Misc. Including Vertical Turret Mills, Small Lathes, Automatic Screw Machine. Q.C. & Inspection Equipment, Tooling & Much More!

Plus Motor Home, Product Line, & Real Estate for Sale **Subject to Confirmation of High Bid!** See Page 7 for More Details!



PUBLIC INVITED

THURSDAY, SEPTEMBER 17 • 10:00 A.M.











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Plant & Machinery, Inc. P.O. Box 19100, Houston, TX 77224-9100 If you are using FedEx or another delivery service: 2901 W. Sam Houston Pkwy. N., Suite A-130, Houston, TX 77043, (713) 691-4401

You must be registered and have your deposit in the hands of Plant & Machinery, Inc. at least 24 hours prior to the start of the auction. Failure to register and/or failure to send your deposit to Plant & Machinery, Inc. may disqualify you from bidding. DON'T WAIT.

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A 12% Buyer's Premium Will Apply On-site.

A 15% Buyer's Premium Will Apply to Webcast Bids. See Above Rules for Participation. Everything will be sold to the highest bidder or bidders for cash in accordance with the auctioneer's Customary Terms of Sale, copies of which will be posted on the premises.

ALL PAYMENTS MUST BE MADE BY CASH, CASHIER'S CHECK, WIRE TRANSFER OR COMPANY CHECK WITH BANK LETTER GUARANTEEING PAYMENT TO PLANT & MACHINERY INC.

Here is an example of what your letter should be: Mr. "Customer Name" is a customer of this bank. This bank will guarantee unqualified payment to PMI on the account listed herein This letter is good until October 19, 2009. up to the amount of \$

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The buyer acknowledges that he or an agent has inspected all of the assets upon which he will be bidding and/or does purchase.

Buyer agrees to accept assets purchased "AS IS," "WITH ALL FAULTS" and "WITH REMOVAL AT BUYER'S RISK AND EXPENSE." THE AUCTIONEER EXPRESSLY

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